

# RECOMMENDED BLADE USAGE

## Hose Cutoff Blades

### 7" Blade (Beveled Edge)

1. Recommended Usage to 1-1/4" I.D. Hose
  - a. Nylon Reinforced
  - b. Single Wire Braid Reinforced (Light Duty)

### 7" Blade (Scalloped Edge)

1. Recommended Usage to 1-1/4" I.D. Hose
  - a. Nylon Reinforced
  - b. Single Wire Braid Reinforced
  - c. Two Wire Braid Reinforced

### 8" Blade (Beveled Edge)

1. Recommended Usage to 2" I.D. Hose
  - a. Nylon Reinforced
  - b. Single Wire Braid Reinforced

### 8" Blade (Scalloped Edge)

1. Recommended Usage to 2" I.D. Hose
  - a. Nylon Reinforced
  - b. Single Wire Braid Reinforced
  - c. Two Wire Braid Reinforced

### 10" Blade (Beveled Edge)

1. Recommended Usage to 2" I.D. Hose
  - a. Nylon Reinforced
  - b. Single Wire Braid Reinforced
  - c. Two Wire Braid Reinforced

### 10" Blade (Scalloped Edge)

1. Recommended Usage to 2" I.D. Hose
  - a. Nylon Reinforced Thru Six Spiral Reinforced

*NOTE: Blades are not recommended to cut spiral hose with interwoven helix wire.*

## SAFETY INSTRUCTIONS

1. Do not operate machine with dull blade.
2. The hose should never be forced into the blade or cut without the proper bend radius. Forcing the hose into the blade will cause excessive friction heat and reduce the life of the blade and may cause blade to break.
3. The blades must be inspected periodically for edge sharpness and edge fractures.
4. Lubrication used when cutting will enable blades to last longer.
5. Wear safety glasses at all times when cutting hose.